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Thursday, 22/11/2007 9:04:46 AM User Linda Lacelle **Process Sheet** : CU-DAR001 Dart Helicopters Services Customer **Drawing Name** : MOUNTING ANGLE Job Number : 35959 **Estimate Number** : NA P.O. Number : D2564 **Part Number** S.O. No. : NJA This Issue : 22/11/2007 **Drawing Number** : D2564 REV. B1 : N/A Prsht Rev. Project Number : MACHINED PARTS : B1 First Issue Type **Drawing Revision** : N)A : 34933 **Previous Run** Material : 29/11/2007 **Due Date** Qty: Written By Checked & Approved By Comment : Est:D 02.09.0 e-format; Added FA276 Folio KJ/RF **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: 1.0 D6207 Angle Extrusion 1x1x.125 Comment: Qty.: 0.0962 f(s)/Unit Total: 0.3847 f(s)Angle Extrusion Material: D6207 (1" x 1" x .125 angle) 6061-T6/T6511 (QQ-A-200/8) Batch: <u>327538</u> (D6207) 2.0 BAND SAW Comment: BAND SAW Cut D6207 Extrusion: 1.00" Long (+0.000/-0.030) 3.0 HAAS CNC VERTICAL MACHINING #1 Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA276 and Dwg D2564 Tumble and Deburr Identify as D2564 4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHIN

Comment: INSPECT PARTS AS THEY COME OFF MACHINE 5.0

SECOND CHECK



Dart Aerospace	Ltd
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STEP PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mar	Approval QC Inspector					
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						PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr					

Part No:	PAR #:	Fault Category:	_ NCR: Yes No DQA:	Date: 07/1/06
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section E	3	Verification	A1			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC inspector		
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NOTE: Date & initial all entries

Date: Thursday, 22/11/2007 9:04:46 AM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: MOUNTING ANGLE Job Number: 35959 Part Number: D2564 Job Number: Seq. #: **Machine Or Operation:** Description: 6.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock FINAL INSPECTION/W/O RELEASE Location:_ 7.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion U 07.11.22

	WORK ORDER CHANGES									
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Part No: _	PAR #:	Fault Category:	NCR: Yes	No	DQA:	Date:
			QA: N	1/C C	losed:	Date:

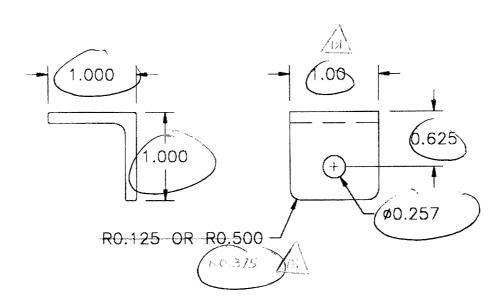
NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
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NOTE: Date & initial all entries





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			APPROVED	DRAWING NO. D2564 SH	HEET	REV 1 0	
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inspection Dwg:		31				Page 1 of 1
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Rev Date Change
A New Issue

Audited by: Change KJ/RF

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